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Form 500-1023

## GT 3 Hub - Models 10-6049, 20-6049 (Hub with column lock feature)

### Parts List:

- Hub assembly (1)
- Shaft sleeve (1)
- Mounting screws (3)
- Grease capsule (2)



### FITMENT:

**Ford Autos** 1970-80 All Models (except Fiesta, Capri, Pantera)

**Ford Trucks** 1978-91 Truck, Bronco, Vans  
**Vans**

### SPECIAL NOTICE

**Airbag equipped vehicles:** GT Performance Products steering wheels and hubs are **not** designed for use on Airbag equipped vehicles. **Due to Safety and Legal reasons**, we do **not** recommend changing, altering or removing the airbag from any vehicle.

### PRE-INSTALLATION INSTRUCTIONS

- A) Read all instructions completely prior to installation process!**
- B)** Align wheels on vehicle straight ahead and disconnect battery.
- C) Removal of Original or Custom Steering Wheel:** Refer to shop manual for you vehicle or manufacturer of custom steering wheel. **NOTE:** A steering wheel or gear puller may be required.

### INSTALLATION INSTRUCTIONS

#### Once original wheel is removed from column:

- 1) Apply a thin layer of grease to the copper contact ring on back of hub. **Note:** When installing hub, make sure cancel pin on column aligns with the notch on bottom of hub.
- 2) Position shaft sleeve onto shaft before installing hub.
- 3) Note "top" marking on hub (2 vertical dimples to indicate "TOP") and position hub onto shaft. (Photo A)

Photo A Top



- 4) Position steering wheel onto hub (carefully routing wires thru hole on right side of wheel), and install shaft nut (loosely) to hold assembly in position (Photo B).
- 5) Place horn button base with O-ring onto wheel and install using the (3) three mounting screws (Photo B) below.

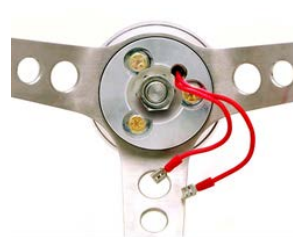


Photo B

- 6) Tighten shaft nut and mounting screws. **CAUTION:** Do not over tighten mounting screws; this will cause damage to the hub.

### TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs.  
Mounting screws: 10 / 12 ft. lbs.

- 7) Connect wires to bottom of horn button and carefully push horn button onto base over O-ring until the horn button is flush with surface of wheel (Photo C). **Note:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

**Do not ground horn button wires; this will cause a direct short.**

**CAUTION:** Be careful not to pinch wires when installing horn button onto base.

Photo C



- 8) Reconnect battery and test operation of horn and turn signal cancelling.

**NOTE:** To Remove Horn Button: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.

#### GT Performance Products LLC Limited Warranty Policy

We warrant our products ninety (90) days from the date of original purchase to be free from defects in material and workmanship. If, during this period, the product fails under normal usage because of a manufacturing defect, then we will replace or repair the item. To obtain repair or replacement under the terms of this warranty, notify us at, GT Performance Products, 2070 Floyd Street, Burbank, CA 91504. Proof of purchase and date of purchase are required to validate warranty.

All implied warranties, including the warranty of merchantability, are limited to the same ninety-day period from date of purchase. We are not liable for any consequential loss or property damage arising from any use of this product. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Offer good in U.S.A. and Canada only.

#### NOTICE

For your own safety, do **not** use this product for any competitive or racing purposes; Racing does not constitute intended usage and therefore makes this warranty void.